

# UBESTA 3030JI26BLUE1

## Technical Product Information

UBESTA 3030JI26BLUE1 is a plasticized and impact modified Polyamide 12 suitable for multilayer fuel lines. This material offers long-term heat stability for elevated operating temperatures. In addition, it shows excellent bonding to ETFE and PA9T. This material has following features:

- Superior heat resistance
- High impact strength
- Excellent processability

Basic Properties <sup>(1)</sup>		Method	Unit	Value
Polymer		-	-	PA12
Colour		-	-	Blue
Density		ISO 1183-3	g/cm <sup>3</sup>	1,00
Melting Point		ISO 11357	°C	175
MFI @ 250 °C, 5 Kg		ISO 1133	g/10 min	2,5
Shore Hardness	D scale	ISO 868	67	63
Rockwell Hardness	R scale	ISO 2039-2	59	59

Mechanical Properties <sup>(2)</sup>		Method	Unit	Value
Tensile stress at yield		ISO 527-1,2	MPa	25
Tensile strain at yield			%	26
Tensile strain at break			%	> 150
Flexural strength		ISO 178	MPa	24
Flexural modulus			MPa	540
Charpy impact strength (notched) <sup>(3)</sup>	23 °C	ISO 179/1eA	kJ/m²	100 P
	-40 °C		kJ/m²	15 C

Thermal Properties <sup>(2)</sup>		Method	Unit	Value
Temp. of deflection under load	0,45 MPa	ISO 75-2	°C	87
	1,80 MPa		°C	43
Coefficient of linear expansion		ISO 11359-2	x 10 <sup>-4</sup> /K	1,0

Note: All tests carried dry as mould

(1) Measured on pellets

(2) Measured on injection-moulded specimens, based on ISO type

(3) P=partial break, C=complete break



## Processing conditions

	Extruder						Die
	Hopper	Zone 1	Zone 2	Zone 3	Zone 4	Adaptor	
Temperature (°C)	40 - 120	220 - 240	230 - 250	250 - 270	250 - 270	250 - 270	250 - 270

## Drying conditions

UBESTA is supplied dry (moisture content < 0,1%) and packed in high barrier films. However, as polyamide is a hygroscopic material, the user should take a special care of the possible moisture absorption once the bag or liner box has been opened. In case of moisture absorption, the material should be dried with dehumidified air at 80°C for more than 4 hours.

## Storage

Well-sealed packages could be stored in cool and dry conditions over long periods of time. Protect the packages from heat and direct sunlight to prevent possible damages.

